

Project Imua Mission 10

Preliminary Design Review

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Table of Contents

- Section 1: Mission Overview
- Section 2: System Overview
- Section 3: Subsystem Design
- Section 4: Risk Matrices
- Section 5: Initial Test Plan
- Section 6: Project Management Plan
- **Conclusions**

1.0 Mission Overview

PDR Presentation Content

- Section 1: Mission Overview
	- Mission Statement
	- Mission Objectives
	- Theory and Concepts
	- Concept of Operations
	- Expected Results
	- Minimum Success Criteria

Mission Statement (Summary)

1. Project Imua

- a. Collaboration of Honolulu Community College (HonCC) & Windward Community College (WinCC) with Assets High **School**
- b. Promote STEM education & careers
- 2. Research
	- a. Launch a small scale sublimation rocket
	- b. Determine specific impulse Isp of sublimate (camphor)
	- c. Electronic Payload
		- i. Student Development & Understanding
		- ii. Proof of Concept test of the 1U Artemis CubeSat

Project Imua Mission 10's goals are:

- To encourage UHCC students to explore and enter STEM-based careers by engaging in team-oriented, problem-solving activities that emphasize the integration process involved in the design, fabrication, testing and documentation of launch-ready, space-bound payloads supporting scientific and/or engineering experiments.
- To conduct research on the feasibility of using a sublimation–fueled motor for providing low-power venier thrust. The specific impulse of the sublimate camphor will be determined by a static ground test and by deploying the rocket from a sounding rocket at apogee. On board cameras will record the sublimation rocket's flight parameters. This data will be supplemented by an IMU and a multi-axis accelerometer that will provide a baseline for the payload's flight trajectory. In addition, a proof of concept test will be performed on a 1U Artemis CubeSat.

Mission Objectives

Mission: Our mission is to design a payload that supports two primary and two secondary experiments while fostering intercampus collaboration.

1. Objective 1: Student Engagement (STEM)

- a. Facilitate cross campus collaboration (HonCC +WinCC)
- b. Foster interest in aerospace education of high school students (Assets)
- c. Project-based internship in aerospace engineering

2. Objective 2: Primary Experimental Payload

- a. Deploy sublimation rocket (**ScubeR**) and determine specific impulse of camphor
- b. Record flight parameters of sublimation rocket
- 3. Objective 3: Secondary Experimental Payload
	- a. Measure flight parameters of flight deck with multi-axis IMU and Accelerometer
	- **ROCKSAT ->< 2022** b. Proof of Concept of a 1U Artemis CubeSat

Theory & Concepts

Primary Experiments

- Super Simple Sublimation rocket ScubeR (WinCC)
- On-board, deck-mounted imagery cameras (HonCC)

Secondary Experiment

- Multi-axis IMU & Accelerometer (HonCC)
- Proof of concept test: Artemis 1U CubeSat

(Assets School/WinCC/HSFL)

Theory & Concepts: Sublimating Material

Naphthalene

- Formula: $C_{10}H_8$
- Sublimates at: 0.338 Pa
- Molar Mass: 128.1 g/mol
- Density: 1.14 g/cm³
- \bullet Boiling Pt: $218^{\rm o}$ C
- Melting Pt: 80.3° C

Camphor

- Formula: $C_{10}H_{16}O$
- Sublimates at: 166 Pa
- Molar Mass: 152.2 g/mol
- Density: 0.99 g/cm³
- \bullet Boiling Pt: $209^{\rm o}$ C
- \bullet Melting Pt: 175° C

Theory & Concepts Artemis CubeSat Kit

- Part of Hawaii Space Flight Laboratory (HSFL)
- To promote STEM
- The general capabilities of this standard unit satellite (1U) include onboard computing, radio communication, rudimentary dynamic sensors, basic infrared camera, and an electrical power system. The hardware components are designed to be the most basic functionality of a small spacecraft.
- https://www.hsfl.hawaii.edu/artemi s-cubesat-kit-2/

10

Concept of Operations

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Expected Results (Sublimation Rocket)

- Possible low temperature means of propulsion
- Maximum departure velocity of 1 inch/sec
- Based on vapor pressure alone, sublimation will increase velocity

ScubeR Thrust Estimates

$$
T = \dot{m}v_{ex} + A_{th}P_{vap}
$$

Jared

Thermodynamic Considerations; The payload compartment radiates heat (on ascent) lowering the temperature by less then 2K at the time of ScubeR deployment. The exhaust speed, v_{ex} , is essentially the thermal velocity of the reaction mass particles. The vapor pressure P_{vap} , can be related (to first order) to the rate of sublimation of the reaction mass, \overline{R} .

$$
P = \frac{Nk_BT}{V} = (\dot{R}\frac{N_A}{\mathfrak{M}}\Delta t)(\frac{k_BT}{V})
$$

Where \mathfrak{M} is the molar mass of the sublimating mass, N_A is Avogadro's number, and Δt is the elapsed time from ScubeR release. The rate of mass loss is the ratio of the throat area A_{th} , to the total surface area of the sublimation chamber $\dot{m} = \left(\frac{A_{th}}{A}\right)\dot{R}$.

$$
T = \dot{R}A_{th}\left\{\frac{1}{A}\sqrt{\frac{3RT}{\mathfrak{M}}} + \left(\frac{N_Ak_BT}{\mathfrak{M}V}\right)\Delta t\right\}
$$

Using the current design dimensions for ScubeR, the first term is effectively zero and the second term yields an increase in thrust of 4.5 mN per second from deploy.

Expected Results (On-board Camera Systems)

Capture & Store Imagery of ScubeR Deployment

- Determine ScubeR Distance versus Time
- Determine ScubeR Acceleration

Expected Results (IMU & Accelerometer)

Monitor Acceleration and Rotation of Payload Deck

- Determine if ScubeR deployed at total zero acceleration
	- \circ Monitor low vibrations (± 2 g) & high vibrations (± 16 g)
- Determine rotations caused by ScubeR deployment
	- \circ Monitor small rotations (± 245 dps)

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Top Level Requirements (Cameras)

19

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Top Level Requirements (Data Controller)

20

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Top Level Requirements (Artemis)

De-Scopes and Off-Ramps (Contingency Plans)

- If Artemis unit cannot be manufactured by February 1st, a separate storage compartment for the power distribution board will be built by the end of February
- If fabrication for ScubeR cannot be printed in house by February 9th, it can be printed using a predetermined alternate vendor
- If power requirements are overburdened, an Arduino Nano can be used to supply H-Bridge control instead of the Raspberry Pi

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2.0 System Overview

23

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PDR Presentation Content

- Section 2: System Overview
	- Science Design Overview
	- Engineering Design Overview
	- Top Level Requirements
	- Functional Block Diagram
	- Description of Partnerships with sponsors/collaborators (i.e. NASA or company)
	- User Guide Compliance
	- Special Requests from Rocket/Wallops

Top Level Requirements

- For launch we require an orientation for our sublimation rocket that is along the eastern edge of the horizon.
- Our visual capture systems functions successfully.
- Stepper Motor must execute its script successfully.
- ScubeR must be released with a minimum velocity of approximately 0.4 inch/s (~1 cm/s) in order to clear the CarRoLL section before ACS spin up commences.
- Our power conditioning board must be fully functional in order to supply appropriate voltages to each subsystem.
- Our launch trigger, TE-1, must be triggered accurately.

Science Design Overview (ScubeR)

Super Simple Sublimation rocket, ScubeR

Sublimation Fueled Rocket:

The sublimation of camphor at low pressure will act as propellant for the rocket, ScubeR. When the camphor vapor is expanding within its container during the sublimation process, the vaporized camphor will act as a reaction mass for ScubeR.

Phase diagram P (atm) vs T (celsius)

Engineering Design Overview (ScubeR)

- Lulzbot Taz 5 (3D Printer): Fabrication of rocket (ScubeR)
- NEMA 17 Stepper Motor
- Compressed Solid Camphor

Engineering Design Overview (ScubeR)

Engineering Design Overview (ScubeR)

Engineering Design Overview (ScubeR) Nikki

- NEMA 17, 2 Phase stepper motor
- 2 Phase, 1.9V per phase, 4 wire
- Lead screw to drive scuber out of CarRoLL
- Driven by H bridge

Engineering Design Overview (H-Bridge)

- **Power**
	- 5V DC
- **Size**
	- Dimensions 1.75" x 1.75" x 1"
	- Weight 1.06 oz
- **Motor Drive Capacity**
	- \circ 12V max
	- 2A max single bridge

Needs motor control commands from Raspberry pi.

Nikki

32

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Engineering Design Overview (Artemis/PDB)

- **Power**
	- 32V input from main input
- **Size**
	- Dimensions 10cm x 10cm x 11cm
- Internal Component
	- Artemis sensor components
	- PDB
	- Distribute power

Science Design Overview (Mobius Cameras)

- Two onboard Mobius cameras will record imagery of ScubeR deployment.
	- Camera 1 will record time-lapse photos.
	- Camera 2 will record video.
- Data from each camera will be stored on SD cards on Mobius circuit boards.
- Cameras will be housed in a Hammond Box.
- Imagery will be used to calculate the distance and velocity of ScubeR deployment.

Caleb

Pictured: one of two Mobius camera systems outside of housing

35

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Mobius Pro Mini Action Camera Full HD Caleb

- **Power** ○ 5V DC
- **Size**
	- \circ Dimensions $2" \times 1" \times 1"$
	- Weight 1.00 oz
- Data Storage
	- Capacity up to 32GB
- Video & Pictures
	- Video Capture Resolution 1080p
	- \circ Takes pictures & time-lapse photos

Teardown of Mobius Pro Mini Action Camera _{Caleb}

Step 7: Remove the interface buttons & the circuit board backing material.

Step 6: Remove 3 screws securing the circuit board to the casing.

Step 5: Remove the battery plug with a pair of small needle nose pliers

Step 1: Removing Exterior Peripherals

Step 2: Remove both screws on the bottom of the case.

Step 3: Pull the casing apart near the lens.

Step 4: Removing the Camera Module

- IMU & Accelerometer
	- \circ IMU Accelerometer set to ± 2 g to monitor low vibrations
	- \circ 2nd Accelerometer set at ± 16 g to monitor high vibrations
	- \circ IMU gyroscope set to ± 245 dps to monitor low rotations
- Acceleration data will be used to see if ScubeR was deployed at total zero acceleration
- Data from each sensor will be stored on MicroSD & be sent to Wallops Ground Station
- Housed in Hammond Box

D'Elle

Engineering Design Overview (Onboard IMU & Accelerometer)

Adafruit LSM9DS1 IMU & LIS3DH Accelerometer

- Power 3.3-5V DC
- LSM9DS1
	- \circ Dimensions 1.3" x

 $0.8" \times 0.1"$

 \circ Weight - 2.5g

● LIS3DH

 \circ Dimensions - $3.74"$ x $2.56" \times 0.2"$

39

 \circ Weight - 1.5g

Engineering Design Overview (Onboard IMU & Accelerometer)

5 Sensors

- 1. IMU
- 2. Humidity/Temperature
- 3. Barometer
- 4. Microphone
- 5. Proximity

Arduino Nano 33 BLE Sense

- Power 3.3V DC
- Dimensions 45 x 18mm
- Weight $5g$ (with headers)

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Nikki

Functional Block Diagram

System Overview: Description of Partnerships

Build Teams:

Project Imua Mission 10 currently consists of three student teams from Windward Community College, Honolulu Community College, and Assets High School.

Sponsors:

Hawaii Space Grant Consortium (HSGC) for the funding of Project Imua.

Hawaii Space Flight Lab (HSFL) for vacuum testing of ScubeR reactant sublimation.

NASA for deck space within their 2-stage suborbital sounding rocket.

System Overview: Special Requests

Our only special request for WFF is to have an orientation of the release of ScubeR along the eastern edge of the horizon.

User Guide Compliance: Summary

3.0 Subsystem Design

45

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PDR Presentation Contents

- Section 3: Subsystem Design
	- Structures
	- Power
	- Science
	- Command and Data Handling
	- Software
	- Other

Subsystem Design: Structure (ScubeR)

ScubeR is 3D printed with ABS plastic.

ScubeR consists of 4 parts

- 1. Fuselage
- 2. de Laval Nozzle
- 3. Plug
- 4. Fuel: Camphor

C10H16O

Subsystem Design: Structure - Mechanical Interface (ScubeR) Nikki

Stepper Motor

31564-MS

NEMA 17 STEPPER with LEADSCREW

P/N: 42HD0403-100L **NEMA: 17** COIL: 1.5A/1.3 ohm TYPE: 2 Phase 4 Lead Bi-Polar or H Drive 1.8 Degree stepper motor with a 8mm Dia./2mm Pitch 4 Start Helical leadscrew 100mm steel long with brass traveler. 8mm/turn or .04mm/step. 4 corner M3X 0.5 metric mounting holes. 13" leads. SQ.: 1-5/8" L: 1-3/8" (Body) WT: 0.2 lbs

48

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Subsystem Design: Structure - PDB (ScubeR)

- Input Voltage Range: DC 3 40 V
- Output Voltage Range: DC 1.5 35 V
- The input must be 1.5 V higher then the output voltage.
- The 2A max without heatsink
- Dimensions:
	- \circ 1.071" x 0.827" x 0.551"
	- Weight:
		- 0.396 oz
- Physically adjustable power limitation

49

Subsystem Design: Structure (Flight Computer)

- Microcontroller: Raspberry Pi 2 model B
	- size: 85.5mm x 55mm X 15mm
	- weight: 45g (1.6 oz)
	- power: 5v from GSE ω T= -180s

Subsystem Design: Science (ScubeR)

Compressed Naphthalene

- Triple Point at 202 K and 51.44 kPa
- Expected to sublimate at 166 Pa at 66 kM

ABS plastic rocket

- 3D printed

Lide, David R. "Chapter 14; Section 20." *CRC Handbook of Chemistry and Physics: A Ready-reference Book of Chemical and Physical Data*. 92nd ed. Boca Raton, FL: CRC, 2010-2011. N. pag. Print. Special Student Edition.

51

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Subsystem Design: Command and Data Handling Nikki Mechanical Interface (ScubeR)

Motor Rotation Truth Tables

Subsystem Design: Software (Flight Computer) Nikki

Subsystem Design: Power (Raspberry Pi)

- Flight Computer: Receives 5V via PDB ($@ T \approx +0.1$)
- H-Bridge sends commands to Stepper Motor: Motor start backstepping

from T≈+0.1s to T≈+100s and forward stepping for 11 sec at T≈+100s.

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Subsystem Design: Science (Mobius Camera)

- Imagery will be used to calculate the distance and velocity of ScubeR deployment using the apparent image height.
- ScubeR distance is found by;

$$
x=\frac{x_o}{m}=\frac{x_o h_o}{h}
$$

where h_o is the nozzle diameter at the end of the thread (at x_o = 10 cm at $t = t_o$).

• ScubeR speed (relative to the payload section) is determined by;

$$
v = x_o \left[\frac{2}{t} \left(\frac{h_o}{h} \right) - \frac{1}{t_o} \right]
$$

Uncertainty in the ScubeR distance and speed can also be found... \bullet

$$
\delta x = \left(\frac{x}{h}\right) \delta h \qquad \delta v = \sqrt{\left(\frac{\delta h}{h}\right)^2 + \left(\frac{\delta t}{t}\right)^2}
$$

Subsystem Design: Structure (Mobius Cameras)

Onboard Mobius camera circuit boards outside of housing

Camera 1 (time-lapse) and Camera 2 (video)

Lenses at right

 $Size: 60mm \times 80mm \times 15mm$ **Power:** 450mA at 5V for each camera **Mass:** 0.29 lbs

Caleb

56

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Subsystem Design: Structure (Mobius Cameras)

- Camera Housing-Hammond Box
	- Diecast Aluminum Alloy
		- Weight $~454g$
		- Silicone Gasket
		- Stainless Steel Screws

Caleb

Subsystem Design: Power (Mobius Camera)

Power on / off sequence

- (\mathbf{T}_{on}) Photos and video will start recording to SD cards on Mobius Circuit Boards about 10 seconds after power is applied at T+ 0.1 seconds.
- $(\mathbf{T}_{\text{off}})$ Power to onboard cameras will cutoff when WFF power to CarRoLL is cut at T+ 336 seconds.

Subsystem Design: Software (Mobius Cameras)

Mobius Camera_1:

- **Embedded firmware enables stand-alone operation**
- **Operates in Video mode**
- **Captures and stores 5-min video clips of ScubeR release**
- **Data is stored locally to micro SD-card contained within camera PCB enclosure**

Mobius Camera_2:

- **Embedded firmware enables stand-alone operation**
- **Operates in Photo mode**
- **Captures and stores time-lapse photos of ScubeR release**
- **Data is stored locally to micro SD-card contained within camera PCB enclosure**

Subsystem Design: Structure (Data Controller)

Controller: Arduino Nano Every (5 grams - 5 Volts) Accelerometer: Adafruit LIS3DH (1.5 grams - 3.3-5 Volts) IMU: Adafruit LSM9DS1 (2.5g - 3.3-5 Volts) MicroSD: Adafruit MicroSD Card Breakout Board+ (0.81oz - 3.3-5 Volts)

The mass would be around 20 to 30 grams, plus another 30 to 50 grams for the circuit board and wiring

Subsystem Design: Power (Data Controller)

Subsystem Design: Software (Data Controller)

Subsystem Design (Power Usage Table)

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4.0 Risk Matrices

64

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PDR Presentation Contents

- Section 4: Risk Matrices
	- ScubeR
	- Power Distribution Board
	- Mobius Cameras
	- Data Controller
	- Command and Data Handling
	- Summery

Risk Matrix (ScubeR)

- 1. ScubeR will not clear the CarRoLL before re-entry because of a delay in sublimation.
- 2. Stepper Motor might not work.

Risk Matrix (Power Conditioning Board)

- 3. Testing the integrated subsystem will be delayed if the PDB board isn't delivered on time.
- 4. If the Artemis Cubesat fails our primary mission remains unchanged and unaffected.

Risk Matrix (Mobius Cameras)

- 5. Images may become distorted if fog/outgassing gets on camera lens.
6. Camera may fail to capture images if the ribbon cable interface is
- 6. Camera may fail to capture images if the ribbon cable interface is damaged during launch.
- 5. Video images will not be stored if power to unit is removed before five-minutes from power on.

Risk Matrix (Data Controller)

- 8. Units undergoing test on model rockets might get lost during the flight. There might be delays in getting replacement parts.
- 9. IMU breakout board availability
- 10. Data loss from SD card damage
- 11. Data loss from telemetry failure
- 12. If flight computer is not on, the data controller will not work

Risk Matrix (Command and Data Handling)

- 13. Too much processing may slow down the Raspberry Pi 2 to the point that it fails to initiate a controlled timing event.
- 14. Data Loss from re-entry.
- 15. Raspberry Pi 2 failure.

Jared

Risk Matrix (Summary)

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5.0 Test/Prototyping Plan

72

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PDR Presentation Contents

- Section 5: Initial Test Plan
	- ScubeR
	- Mobius
	- Power Distribution Board (PDB)
	- Flight Computer
	- Data Controller

Test/Prototyping Plan (ScubeR)

Test/Prototyping Plan (Power Distribution Board)

Test/Prototyping Plan (Flight Computer)

Test/Prototyping Plan (Mobius Cameras)

Test/Prototyping Plan (Data Controller)

6.0 Project Management Plan (PMP)

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PDR Presentation Contents

- Section 6: Project Management Plan (PMP) – Schedule
	- Budget (Labor, launch fee, travel, hardware, etc)
	- Mentors (faculty, industry)
	- Latest Availability Matrix
	- Latest Team Contact Matrix
	- Status of deposit
	- Worries

Team Mentors

82

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Team Organization

Schedule

Team Availability

Team Contact Matrix

86

Risks/Concerns

- **Concern 1:** Sublimation Rocket may not clear CarRoLL before re-entry.
	- **Mitigation:** Use of worm gear will guarantee clearing of CarRoLL section.
	- ❖ Additional vacuum pressure test planned.
- **Concern 2:** The Specific Impulse of the sublimation propellant is unknown, resulting in an uncertainty of rocket's maximum reaction mass.
	- ◆ Mitigation: Once a prototype ScubeR is constructed, it will be loaded with varying concentrations of different sublimation propellant and tested inside a vacuum chamber at the Center for Aerospace Education.
- **Concern 3:** Mobius camera data retrieval damage (Still Pictures & Video)
	- **Mitigation:** Hammond box for heat & water proofing.

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Conclusions

88

Conclusion

- Mission deserves to fly because:
	- Provides proof-of-concept and baseline measurements for innovative low-thrust venier rockets.
	- Provides early college students with high-tech NASA-focused design and production experience
	- Proof of Concept Flight for Artemis CubeSat Kit
- Next steps for your team to get to CDR:
	- Continue online and face-to-face meetings between campuses.
	- Begin research and development of all critical systems and subsystems.

